



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-031
Job Sheet 178502



Part No: D350-578-031

Job Qty: 4 ea

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

8102 LO NDC

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/20/18	6/20/18	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging	4 pcs	6/20/18	6/20/18	0.00	0.00	Packaging1-3		
110	QC	4 pcs	6/20/18	6/20/18	0.00	0.00	QC4		
115	DC	4 pcs	6/20/18	6/20/18	0.00	0.00	DC		
120	Packaging	4 pcs	6/20/18	6/20/18	0.00	0.00	Packaging3-1		
130	QC21-FG	4 Ea	6/20/18	6/20/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
Descriptions: 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	48 Ea (12 ea)	90-Start up Operation	5068654
AN4-17A	Bolt	48 Ea (12 ea)	90-Start up Operation	5070163 X 31 5056003 X 17
D3859-041	Wearplate Assembly	8 Ea (2 ea)	90-Start up Operation	F144673 X 1 5072543 X 7
MS21042L4	Nut	48 Ea (12 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	96 Ea (24 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	48	345	0
	AN4-17A	48	405	0
	D3859-041	8	3	0
	MS21042L4	48	2,802	0
	NAS1149D0463J	96	5,441	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐



Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
NCR No. _____		Suspected Unapproved ☐		QTY Effective : _____		***** (QS1042) Approval					
Date : _____		Step #: _____									
Description Work Order Deviat											
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Pressure/Fc Bending Centre Not Cracks Crimp/Kink/ Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence needed Wrong e Dimensions nder tolerance correct IA Coordinator Approval											

Completed By

and / Supervisor

Qual Verification

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

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Email: sales@dartaero.com

www.dartaerospace.com

Date: 06/14/18

Container No: S081271

Part: D350-578-031

Job No: 178502

Serial No/Batch: S081271

Revision:

Inspector:

Exp Date:

Instructions:

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

REFERENCE ONLY

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Revision: H

Date: 15.03.12